



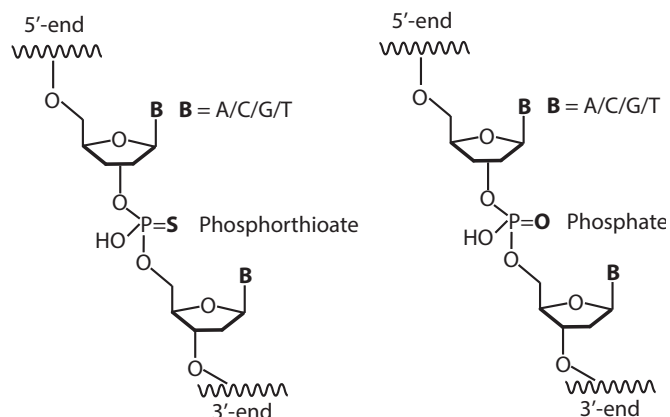
Anion exchange analysis of unmodified and phosphorothioate oligonucleotides

Oligonucleotide therapeutics employ phosphate backbone modifications to increase resistance towards nucleases. The most common modification is the replacement of the phosphodiester (PO) bond between single nucleotides by a phosphorothioate (PS) linkage. This exchanges a non-bridging oxygen with a sulfur (Figure 1). Oligonucleotides exhibit this modification either at some or all nucleotides. According to this, phosphorothioate modified oligonucleotides potentially exhibit additional impurities: insufficient or excessive modification, or wrong positioning of the modification. These come on top of chain length variations resulting from the synthesis process. The phosphorothioate modification impacts on the physical properties of the molecule and thus separation by anion exchange chromatography (AEX). AEX is typically employed to identify impurities of oligonucleotides having additional or missing nucleotides. We show the differences of AEX analysis of an unmodified and a thioated oligonucleotide and how to adjust the method for modified oligonucleotides.

Experimental conditions

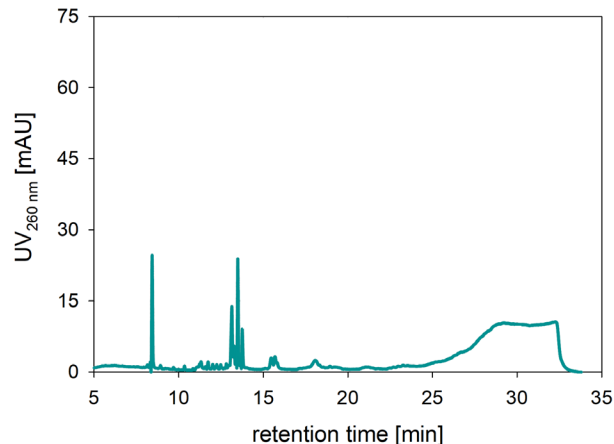
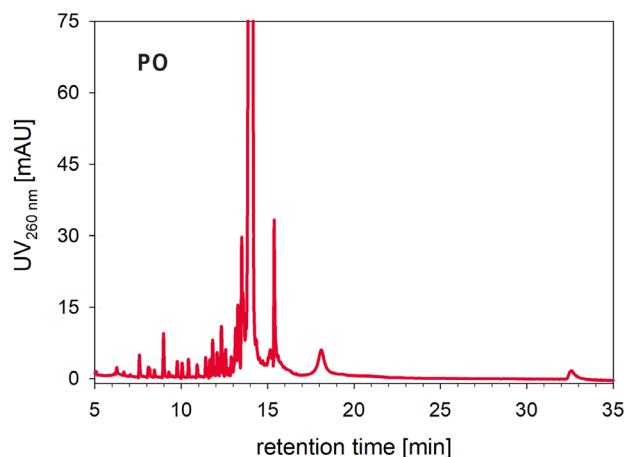
For our experiment we used the TSKgel DNA-NPR column as it offers features dedicated for nucleic acid analyses. This comprises a polynucleotide-based quality control as well as non-porous 2.5 μm particles to guarantee fast but high resolution separation.

Figure 1. Structure of phosphorothioate (PS, left) and phosphodiester (PO, right) linkage in oligonucleotides.



Column: TSKgel DNA-NPR, 4.6 mm ID x 7.5 cm, 2.5 μm
 Sample: Crude 17mer ssDNA Thioate
 Crude 20mer ssDNA unmodified
 Mobile phase: A: 50 mmol/L TRIS-HCl; pH 9.0 at the 'standard' respective temperature; b: A + 1 mol/L NaCl
 Mobile phase: A: 10 mmol/L NaOH in MilliQ water; pH 12.0; 'thioate'
 B: A + 2 mol/L NaCl
 Flow rate 0.5 mL/min
 Linear gradient: 0% A – 100% B in 10 Column volumes V (0-25 min)
 CIP step: 3 mol/L NaCl; 50 μL Injection
 Detection: UV@ 260 nm, 2 μL flow cell
 Injection vol.: 3 μL
 Temperature 20°C, 60°C

Figure 2. Anion exchange (AEX) analysis of PO and PS oligonucleotides.



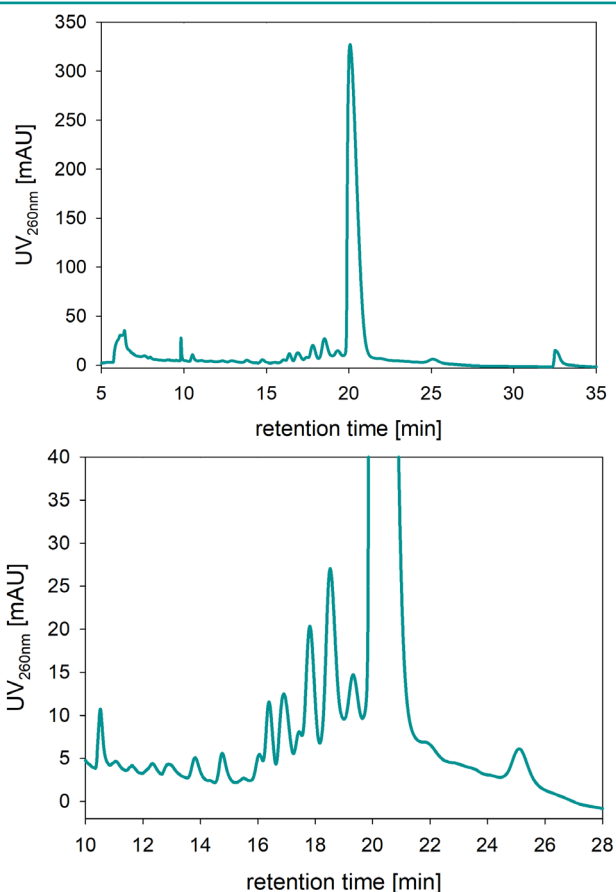
A 20mer ssDNA (a) and a phosphorothioate modified ssDNA oligonucleotide (17mer) (b) were separated on a TSKgel DNA-NPR column with the following conditions: 20 °C, mobile phase A: 50 mmol/L TRIS-HCl; pH 9.0, mobile phase B: (A + 1 mol/L NaCl), linear gradient over 10 column volumes (25 min).

Results & Discussion

Initially, a single stranded DNA 20mer and a fully thioated single stranded DNA 17mer were analyzed using standard anion-exchange conditions: mobile phase A: 50 mmol/L TRIS-HCl; pH 9.0, 20°C; mobile phase B: A + 1 mol/L NaCl. The non-modified sample eluted completely and showed a good separation of the main product eluting at 14 min and shorter (earlier eluting) and longer impurities (later eluting) (*Figure 2a*). In contrast the fully PS-modified oligonucleotide was more strongly retained by the column, despite of being shorter. This leads to late retention times and the bulk eluting without resolution of different species at 25-33 min (*Figure 2b*).

PS oligonucleotides were reported to have a lower pKa and being more acidic as compared to PO oligonucleotides¹ which is one possible explanation for the increased relative retention of the PS 17mer. In order to increase elution from the column, a higher salt concentration (2 mol/l NaCl) was chosen for the PS oligonucleotide. Additionally, it was shown that sulfur modified oligonucleotides are more hydrophobic², a second factor explaining the retention

➤ **Figure 3.** Adapted method for AEX analysis of PS oligonucleotides.



A PS modified oligonucleotide 17mer) was separated on a TSKgel DNA-NPR column with the following conditions: mobile phase A: 10 mmol/L NaOH pH 12* 10% ACN, 60°C*, mobile phase B: (A + 2 mol/L NaCl) linear gradient: 10 CV.

*pH and temperature were increased to resolve possible secondary structures

differences between PO and PS oligonucleotides as secondary hydrophobic interaction with the stationary phase adds onto the anion exchange retention mechanism. Therefore, acetonitrile (ACN) was added to the mobile phase in order to suppress hydrophobic interactions and to achieve separation of the impurities of the PS-modified oligonucleotide. *Figure 3* shows the adapted method allows for complete elution of the PS-modified 17mer and separation of the main product (25 min) and impurities such as longmers, shortmers and potentially incompletely thioated moieties.

The relatively broad peaks may stem from numerous diastereomers (for the analyzed 17mer full thioate up to 216 possible diastereomers) that elute differently and overlap with the according shortmers and longmers.

Conclusion

The insertion of phosphorothioate instead of phosphate linkages in oligonucleotides not only increases stability against nucleases, but influences the physicochemical properties of the molecule leading to differences in anion-exchange analysis. On the one hand, the higher hydrophobicity of PS ONs requires the use of an organic modifier to reduce secondary interactions and strengthen the anion-exchange separation mechanism. On the other hand, the introduction of stereocenters leads to a drastic number of diastereomers with slightly different retention mechanisms that overlap with the separation of longmers and shortmers. However, a number of impurities can be identified in addition to the main product using the DNA-NPR weak anion exchange column.

References

- 1) M. Gilar et al. Kinetics of phosphorothioate oligonucleotide metabolism in biological fluids. *Nucleic Acids Research*, 1997, Vol. 25, No. 18 3615–3620
- 2) Martin Enmark et al. (2019) Investigation of factors influencing the separation of diastereomers of phosphorothioated oligonucleotides. *Analytical and Bioanalytical Chemistry* volume 411, pages3383–3394 (2019)